

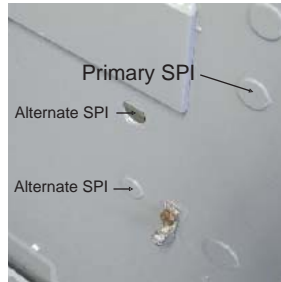
## SPI Installation Instructions

### Tools Required:

- Channel lock pliers
- 1" torque wrench set to 130 in/lbs

### Assembly Time:

Approx. 10 minutes



1. Locate opening for SPI installation. A knockout is reserved for installation of a secondary SPI (if required).



2. Hold the SPI in place using channel lock pliers while tightening nut. Torque to 130 in/lbs.



3. Connect SPI to power supply. For wiring instructions, refer to the XM Series 2 Technical Manual, which can be downloaded at [www.alpha.com](http://www.alpha.com).

For more information visit [www.alpha.com](http://www.alpha.com)

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